



HOLE DIAMETER SURFACE,
75 RMS OR BETTER

NOTES:

- 1. DIMENSIONS IN BRACKETS ARE IN INCHES.
- 2. TOLERANCES ARE IN MILLIMETERS.
- 3. FOR THIS SIZE OPENING SEAL AND GAUGE MAY BE INSTALLED AS A UNIT INTO THE TANK.
- 4. CHAMFER IS OPTIONAL IF SEAL IS INSTALLED IN TANK OPENING PRIOR TO GAUGE INSTALLATION.

Machining Standard For 8681

