

PROCESS FOR ASSEMBLY OF 0022-00525, TWO INCH N.P.T. ADAPTER ONTO "Y" PREFIX MAGNETEL GAUGES

1. ASSEMBLE STUDS, GASKET CENTRALIZER AND GASKET ONTO 0022-00525 ADAPTER AS SHOWN IN 115-820 "MAGNETEL LIQUID LEVEL GAUGE INSTALLATION INSTRUCTIONS"

2. AFTER GAUGE IS COMPLETED (EXCEPT FOR DIAL), REMOVE TWO 0040-00473 SCREWS FROM HEAD

3. SEPARATE HEAD AND SUPPORT (KEEPING GEARS MESHED)

4. SLIP ADAPTER OVER SUPPORT TUBE

5. REINSTALL AND RETORQUE 0040-00473 SCREWS

6. PUSH ADAPTER STUDS THROUGH HOLES IN HEAD

7. ASSEMBLE STUD NUTS FINGER TIGHT

8. APPLY 0115-00918 CAUTION LABEL

9. INSTALL GAUGE DIAL

10. PACK FOR SHIPMENT AS USUAL

11. ADD DS-1062 INSTALLATION INSTRUCTION SHEET TO EACH CARTON